Work Order ID 56352 February 18, 2010 1:39:10 PM							ָּאָר	RELIF	IMNARY ISSUE 1				
Item ID:	D4061-1			Accept						Setup	Start		
Revision ID:	-	,			1 188	####	i erili et		#4(14#1				
Item Name:	Ski Cush	ion									Stop		
Start Date:	18/02/20	010 Start Qty: 16.00				Cust Item I	D:						
Required Date: 22/02/2010 Req'd Qty; 1600					Customer:								
Reference:		110.02.18									_	1 (881()81 81	E118 (B) ((B) (88)
Approvals:	Process	,	Date:	Tooling:		Date:]		Start		
	QC:		Date:	SPC (Y							Stop		
Sequence ID/ Work Center II	D	Operation Description		Set Run	Up/ Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reje Qty		Reject Number	Insp. Stamp
Draw Nbr	•	Revision Nbr					emmer i e se sente meser						· · · · · · · · · · · · · · · · · · ·
D4061	3	PAT Qu. A											
100	7			0.00									
Doosan	*	Memo		0.00									
Doosan Lathe	•	1-Turn as per FOLIO REV DWG REV:	folio FA914 & dwg D - N/A A	SL	10/02/21								
	٠	2-Deburr as r	equired										
110		QC2- Inspect parts off mad	chine FAI/FAIB	0.00	5	/ /			<i>i</i> (
QC Ouglity Control		Мето		0.00	SL10	16/2010			16				

February 18, 2010 1:39:10 PM

Required Date: 22/02/2010

Item ID:

D4061-1

Accept



Setup Start

Stop



Revision ID:

Start Date:

Item Name:

Ski Cushion

18/02/2010

Start Qty: 16.00

Req'd Qty: 16.00



Cust Item ID: Customer:

Draw

Number

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

Stop



Date:_____

SPC (Y/N):

Set Up/

Run Hours

Date:

Draw

Rev.

Plan

Code

Accept

Reject Reject Qty

Insp. Number Stamp

Sequence ID/ Work Center ID

120

130

Operation Description

QC8- Inspect parts - second check

Memo

AP 10/02/22

Qty

Quality Control

Identify as per dwg & Stock Location:

Packaging Packaging

Memo

0.00

140

QC21- Final Inspection - Work Order Release

0.00

QC

Quality Control

Memo

0.00

(D) 0324 Mar

10/04/08 A

POSITIVE RECALL

RELEASED DATE LOCK 08

Picklist Print

February 18, 2010 1:39:10 PM

Work Order ID: 56352

Parent Item:

D4061-1

Parent Item Name: Ski Cushion

Comments:

IPP REV:A NEW ISSUE JLM 10-02-18 VERIFIED BY:EC

Start Date: 18/02/2010

Required Date: 22/02/2010

Start Qty: 16.00

Required Qty: 16.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID Purch Bin Primary Item Location

Last Location Route Seq ID Unit of Qty on Measure Hand

Remaining Qty To Pick Issued

Qty

Date Issued

Status

Page 1

MUHMWT3.500X3.000

Purchased

No

1.0784

2.110

UHMW Tubing 3.5" x 3"

Warehouse

Loc Qty

Loc Code

Location

112968

Main Warehouse

MAT

1.0784

1.0784

f

2.11 JL 10/02/21

D 1.25 ----- 0.10 1.050 - 0.094^{+0.000} -0.015 R0.031 R1.75 TYP REF 0.031 X 45° -2 PL 1.63 R1.58 TYP, REF B4-1 A ◀ SECTION A-A B7-1 **D4061-1 412 SKI CUSHION** 56352 PA1 AMOD PROTOTYPE MB 10.02.03 REV. DESCRIPTION BY DATE DESIGN DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA NOTES:
1) MATERIAL: BLACK OR WHITE UHMW TUBING, 3.500 OD X 0.250 MIN WALL
REF, DART SPEC. MUHMWTR3.500W.XXXB OR MUHMWTR3.500W.XXXW DRAWN DRAWING NO. REF. DART SPEC. MUHMWTR3.500W.XXXB OR MUHMWTR3.500W.XXXW
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4061-1" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.02 lbs CHECKED REV. PA1 D4061 SHEET 1 OF 1 MFG. APPR. APPROVED TITLE 412 SKI CUSHION DE APPR. COPYRIGHT @ 2018 BY DART AEROSPACE LTD
THIS DOCUMENT IN PRINT WIS CONFIDENTIAL AS IN SUPPLIES ON THE STREETS
ANT TO BE USED FOR ANY PAPERS OF COPPED OF COMMENCENTED TO MAY OFFER PERSON
WHITEN PERSON FROM DAY AEROSPACE LTD. DATE 10.02.03 8 7 5 3

8 7 6 2 S. mlar REFERENCE ONLY REFERENCE ONLY REFERENCE ONLY 0.10 1.050 R0.031 0.094 +0.000 R1.75 TYP REF 0.031 X 45° 2 PL R1.58 TYP, REF B5-1 A → SECTION A-A 87-1 REFERENCE ONLY **D4012-1 CUSHION** A NEW ISSUE 09.10.19 REV. DESCRIPTION BY DATE DESIGN NOTES:
1) MATERIAL: UHMW TUBING, 3.500 OD X 0.250 MIN WALL
REF. DART SPEC. MUHMWTR3.500W.XXXB OR MUHMWTR3.500B.XXXW
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
8) INENTIFICATION. IDENTIFY WITH DART RIN "DARTS IT LISING FINE POINT REPMANE! DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA DRAWING NO. CHECKED D4012 MFG. APPR. SHEET 1 OF 1 APPROVED TITLE CUSHION DE APPR. 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4012-1" USING FINE POINT PERMANENT INK MARKER COPYRIGHT @ 2009 BY DART AEROSPACE LTD

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3

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REV. A

SCALE

C/4. C/66. C/74 C 346.

C146 C146 C184 C184 82/2

DART AEROSPACE LTD	Work Order: 56352
Description: Ski custion	Part Number: NHOlo1-14
	· · · · · · · · · · · · · · · · · · ·
Inspection Dwg: ΝΗΟ(ο \ Rev: PA)	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST										
	x	First Artic	le _	Proto	Prototype					
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Con	nments			
(1.750	± .030	1.750	*/* <u>*</u>							
61.58	±.030	1.572								
.031X45°	±.010 ±.50	-031 X45°	./,							
125	- 030	1.250		٠.,						
1.050	±. 010	1-050	/							
5-031	+ 010	-031		·						
.10	± .030	./02			-					
-094	+.015	079	/							
1.63		1.600								
7.02	0,0									
		 								
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Measured by:		Audited by:			Prototype App	roval:	N/A			
Date:	10/02/21	Date: 10/02/27				Date:	N/A			
Rev Date	Change					sed by	Approved			
Α	A New Issue KJ/JLM									

W/0 56352 D D - 1.25 -1.050 - 0.10 R0.031 0.094+0.000 R1.75 TYP REF С 0.031 X 45° -2 PL 1.63 R1.58 TYP, REF SECTION A-A 87-1 **D4061-1 412 SKI CUSHION** RELEASED 2010 -04- 07 MP NEW ISSUE Α MB 10.03.31 REV. DESCRIPTION BY DATE DESIGN DART AEROSPACE LTD NOTES:
1) MATERIAL: BLACK OR WHITE UHMW TUBING, 3.500 OD X 0.250 MIN WALL
REF. DART SPEC. MUHMWTR3.500W.XXXB OR MUHMWTR3.500W.XXXXW DRAWN HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. A 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4061-1" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 0.02 lbs D4061 MFG. APPR. SHEET 1 OF 1 APPROVED TITLE SCALE 412 SKI CUSHION DE APPR. NTS COPYRIGHT 9 1990 BY DART AEROSPACE LTD
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